DATE PREPARED: October 26, 2015 SUPERSEDES: March 7, 2014

SECTION 1 CHEMICAL AND COMPANY IDENTIFICATION

PRODUCT NAME: **Thomson Motion Pac X** COMPANY NAME: **A.R. Thomson Group**

ADDRESS: 10030 - 31ST AVENUE, EDMONTON, AB T6N 1G4 PHONE NUMBER: (780) 450-8080 FAX (780) 463-2021

SECTION 2 HAZARDS IDENTIFICATION

This packing product consists of lattice braided Graphitized Carbon yarn with an Aflas® core. Product also contains a proprietary blocking agent which contains Polytetrafluoroethylene and is coated with Molybdenum Disulfide.

Heating product to temperatures in excess of 300°C can evolve toxic fluorine compounds.

Excessive levels of some constituents can cause lung and respiratory tract disorders, including irritation, pneumoconiosis, and cancer. These effects generally occur as a result of long term (months, years) exposures to high dust levels. Maintain dust concentrations at low levels.

PRODUCT CONSTITUENTS LISTED AS CARCINOGENS

Silica, Crystalline: IARC Group 1-Sufficient evidence of carcinogenicity in humans, also identified by NTP as a carcinogen.

Potential Health Effects

Under normal and intended use conditions it is not anticipated that dust levels sufficient to cause symptoms or adverse health effects will be produced.

Primary Routes of Entry:

Inhalation of dusts or fumes from thermal decomposition. Dermal and ocular contact.



Target Organs:

Prolonged and repeated overexposure can cause pulmonary disorders.

Acute Effects of Overexposure:

High concentrations of dusts may be irritating to the eyes, skin, mucous membranes and respiratory tract. If exposed to thermal decomposition products of the Polytetrafluoroethylene, temporary symptoms of polymer fume fever(chills, fever, cough and malaise).

Chronic Effects of Overexposure:

Pulmonary disorders can result when exposed to prolonged and repeated elevated dust levels.

Conditions Aggravated by Exposure:

Individuals with pre-existing respiratory and lung diseases may have increased susceptibility to the toxicity of excessive exposure to decomposition products.

SECTION 3 COMPOSITION AND INFORMATION ON INGREDIENTS

COMPONENT NAME	CAS NUMBER	% WT. (Optional)
Polyethylene glycol trimethylnonyl ether	60828-78-6	
Graphite	7782-42-5	
Carbon Black	1333-86-4	
Polytetrafluoroethylene	9002-84-0	
Carbon Fiber	7440-44-0	
Silica, Crystalline	14808-60-7	< 0.5

SECTION 4 FIRST AID MEASURES

Eyes: Flush the eyes with water for least 15 minutes. Do not rub eyes. Get medical attention if necessary.

Skin: Wash contaminated skin thoroughly with soap or mild detergent. Get medical attention if irritation persists. Dermatitis should be treated symptomatically by a physician.

Ingestion: Consult a physician immediately

Inhalation: No adverse effects are anticipated by breathing small amounts during normal and intended use. If exposed to high dust levels, then remove to fresh air. Drink water and clear throat. Blow nose to clear dust.



SECTION 5 FIRE FIGHTING MEASURES

Flash Point: Not Applicable Method: Not Applicable

Upper Flammable Limit (UFL):Not ApplicableLower Flammable Limit (LFL):Not ApplicableAutoignition Temperature:Not Applicable

Hazardous Products of Combustion

Composition of by-products from the result of a fire or thermal decomposition will vary depending on the specific conditions. Hazardous gases/vapors include smoke, oxides of sulfur, hydrogen fluoride, carbonyl fluoride, perfluorocarbon olefins, and carbon monoxide there may be others unknown to us.

Fire fighting Instructions

As in any fire, use a self-contained breathing apparatus (SCBA) in the pressure-demand mode in conjunction with full protective gear.

Extinguishing Media

Carbon dioxide, water, or ABC dry chemical. Be sure to use fire extinguisher appropriate to surrounding fire.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Small Spill

No special precautions are necessary where packing is intact and there is no substantial product dust generated. For any small amounts of dust, wet wipe and dispose.

Large Spill

If substantial amounts of dust are present as the result of a physical disturbance which disrupts the matrix of the material, the material should first be lightly misted with water then vacuumed using a vacuum cleaner equipped with a High Efficiency Particulate Air (HEPA) filtration device.



SECTION 7 HANDLING AND STORAGE

Handling

Dust generated from this material must be managed by wet wiping or vacuuming with HEPA filtration equipped vacuum cleaners. Personnel involved with handling this product should be wearing appropriate personal protective equipment as outlined in section 8.

Work / Hygienic Practices

Personnel should avoid contaminating cigarettes or tobacco with particles of PTFE. Do not eat or smoke in areas of storage or processing.

Storage

The product is stable under all conditions of storage.

SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTIVE EQUIPMENT

Engineering Controls

Ventilation: Normal and intended use of this product should not produce material component levels in substantial airborne concentrations. In keeping with standard Industrial Hygiene practices, if exposure levels are not known, or if dust levels exceed the occupational exposure limits, then use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels to below recommended exposure limits. Maintain and test ventilation systems in accordance with OSHA regulations (29CFR 1910.94). Review OSHA 29CFR part 1910.1000 or 29CFR Part 1926 Subpart Z for exposure level information.

Personal Protective Equipment

Eyes and Face: Special precautions are not normally necessary. If dust is generated, use American National Standards Institute (ANSI) approved eye and face protection when subjected to potential eye and face hazards.

Skin: Use of impervious gloves is recommended.

Respiratory:

Normal intended use of this product should not produce material component levels in substantial concentrations. In keeping with standard Industrial Hygiene practices, if exposure levels are not known, or if the dust levels exceed occupational exposure limits and engineering controls cannot be used; then use the appropriate respiratory protection.

Use a NIOSH approved air purifying respirator with an R100 or P100 (high efficiency) filter cartridge in accordance with OSHA respirator program requirements (29CRF 1910.134).



EXPOSURE GUIDELINES

Component	(8 Hr. TWA) OSHA PEL	(8 Hr. TWA) ACGIH TLV
Polytetrafluoroethylene	None Established	None Established
Carbon Fiber	15.0 mg/m ³ 5.0 mg/m ³ (Respirable Fraction)	2.0 mg/m ³
Graphite	2.0 mg/m³ (respirable dust)	2.0 mg/m³ (respirable dust)
Polyethylene glycol trimethylnonyl ether	None Established	None Established
Silica, Crystalline (Quartz)	10 mg/m ³ / %Si02 + 2 (resp) 30 mg/m ³ / %Si02 + 2 (total)	0.025 mg/m ³ (resp)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Dark grey lattice braid with round black elastomeric core.	Boiling Point:	Not Applicable
Odor:	Faint odor	Freezing Point:	Not Applicable
Physical State:	Solid	Melting Point:	327° C (PTFE)
pH:	Not Applicable	Solubility In Water:	< 1 %
Vapor Pressure:	Not Applicable	Specific Gravity:	Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Stability: The material is stable.

Hazardous Polymerization: Hazardous polymerization will not occur.



Conditions to avoid: Do not expose the material to direct flame.

Materials to avoid: Incompatible or can react with finely divided metal powders (e.g. aluminum and magnesium), molten alkali metals, and strong oxidizers. Contact with incompatibles can cause fire or explosion.

Hazardous Decomposition Products

Composition of by-products from the result of a fire or thermal decomposition will vary depending on the specific conditions. Hazardous gases/vapors include smoke, oxides of sulfur, hydrogen fluoride, carbonyl fluoride, perfluorocarbon olefins, and carbon monoxide there may be others unknown to us.

SECTION 11 TOXICOLOGICAL INFORMATION

Toxicity data is available on the individual components. Call (780) 450-8080 for information.

SECTION 12 ECOLOGICAL INFORMATION

No ecological information is available on this product

SECTION 13 DISPOSAL INFORMATION

Dispose of in accordance with local, state, and federal regulations. Land fill is normally recommended.

SECTION 14 TRANSPORTATION INFORMATION

DOT - Not Regulated



SECTION 15 REGULATORY INFORMATION

Warning, this product contains the following materials known to the state of California to cause cancer or reproductive effects:

- Tetrafluoroethylene
- Dioxane (<0.5ppm)
- Ethylene Oxide (<2ppm)
- Acetaldehyde (<0.5ppm)
- Formaldehyde (<0.5ppm)
- Crystalline Silica (<0.5%)
- Carbon Black *

(*) The office of Environmental Health Hazard Assessment (OEHHA) of the California Environmental Protection Agency had added Carbon Black to the Proposition 65 Substance list which requires clear and reasonable warning for products that containing a chemical known by the state of California to cause cancer. This listing only pertains to airborne, unbound Carbon Black particles of respirable size. Exposure to Carbon Black does not occur when it remains bound within product matrix such as rubber, paint or ink.

SECTION 16 OTHER INFORMATION

This MSDS is prepared to safeguard the health of workers and to comply with the requirements of 29CFR 1910.1200. Consult your employer before working with this material.

DISCLAIMER

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, storage, transportation and release and is not considered a warranty or quality specification. The responsibility for the compliance with existing law and regulations lies with the receiver of the product.

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