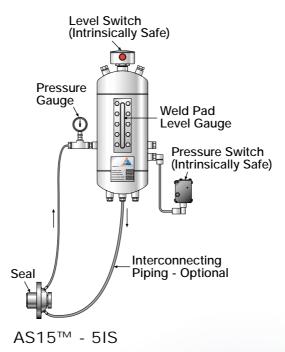


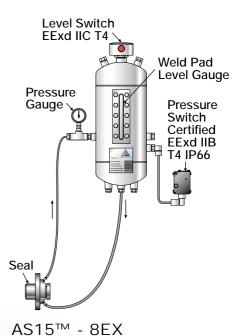
AS15™ & AS20™ ASME VIII VESSEL SYSTEMS RANGE



- MODULAR SYSTEM RANGE
- DESIGN CODE ALLOWS FOR WIDEST POSSIBLE SITE ACCEPTANCE
- INTRINSICALLY SAFE AND FLAMEPROOF MODELS AS STANDARD
- FACTORY ASSEMBLED TESTED AND CERTIFIED







The AESSEAL® AS15™ and AS20™ range of systems has been designed to meet the ever increasing demands of sites which require ASME VIII Div. 1. or API specification as a minimum.





AS15™ & AS20™ - System Features

AS15™

- Large 15 litre (3.96 US Gal) Compact Capacity
- Design Code ASME VIII Div.1 (not U stamped)
- Design Rating 30 Barg @ 200°C (435 psig @ 392°F)
- Complete modular range supplied pre-assembled and pressure tested
- Available to suit Intrinsically Safe (IS) and Flameproof (Ex) Specifications

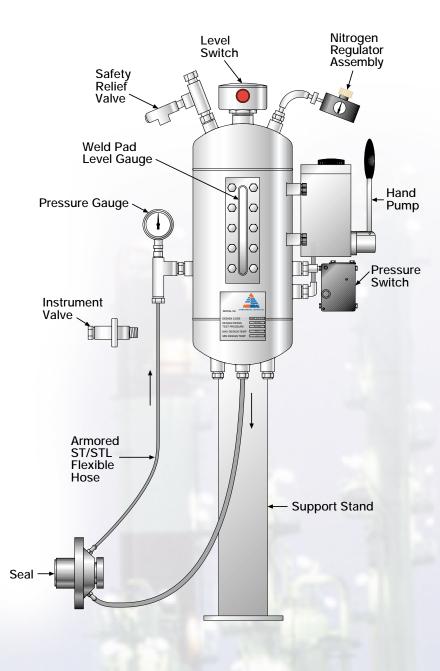
AS20™

- Large 20 litre (5.28 US Gal) Compact Capacity
- Cooling Coil as standard
- Design Code ASME VIII Div.1. meets the requirements of API 610 7th edition section 3.5.2.3 (not U stamped)
- Design Rating 45 barg @ 38°C (652.5 psig @ 100°F)
- · Easy mount brackets
- · U stamp available on request

Option Layout

This fully flexible range of vessels can be further upgraded by the addition of a wide range of optional equipment to comply with the needs of sites within the Chemical, Pharmaceutical and Refining Industries.

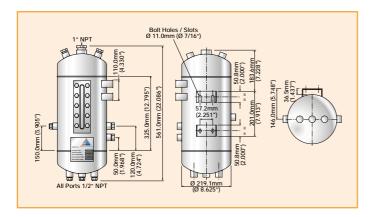




AS15™ & AS20™ - System Benefits

- The new tank-mounted "top-up" pump arrangement allows for full pressure testing of the system whilst maintaining the pipework integrity for shipping
- Design code allows for widest possible site acceptance
- Modular design & factory testing reduces product lead time whilst ensuring no on-site leaks
- The "ready to go" design ensures all required components are shipped as part of the system
- Large tank capacity guarantees greater heat dump
- Full cooling coil as standard allows for additional cooling at no extra cost
- Slotted mounting brackets ensure ease of on-site installation

AS15[™] & AS20[™] - Specification



Bolt Holes / Slots Ø 11.0mm (Ø 7/16") 500mm (19.685") 736.0mm (28.976") All Ports 1/2" NPT Ø 219.1mr





THE QUEEN'S AWARDS FOR ENTERPRISE

AS15™ Pressure Vessel

30Barg @ 200°C (435psig @ 392°F) Design ASME VIII Div.1. - not U stamped Code

Construction 316 Stainless Steel

Capacity 15 Litres (3.96 US Galls) nominal Level Gauge Weld pad - reflex type

Cooling Coil Connections 316 Stainless Steel Screwed NPT

In accordance with ASME VIII div.1 rules Welding

All welders to have current WPQR's coded to ASME XI. All pressure welds to have current

supporting PQR's NDF 100% Visual

DP x 1.5 (30 minutes @ 45 barg (652.5 psig)) Hydro Test

Matl Certs BS EN 10204 3.1b

Finish Shot blast

AS20™ Pressure Vessel

Design 45Barg @ 37°C (652.5psig @ 100°F) (meets requirements of API 610 7th Ed

section 3 5 2 3)

ASME VIII Div.1. - not U stamped Code

Construction 316 Stainless Steel

Capacity 20 Litres (5.28 US Galls) nominal

Weld pad – reflex type 316 Stainless Steel Level Gauge Cooling Coil

Screwed NPT Connections Welding

In accordance with ASME VIII div.1 rules All welders to have current WPQR's coded to ASME XI. All pressure welds to have current

supporting PQR's

100% Visual NDE

Hydro Test DP x 1.5 (30 minutes @ 67.5 barg (978.75 psig))

Matl Certs BS EN 10204 3.1b Finish Shot blast





BARRIER & BUFFER FLUID SYSTEMS FOR USE WITH DOUBLE MECHANICAL SEALS

AESSEAL® supplies an extensive range of barrier and buffer fluid systems for use with double mechanical seals. Wherever possible AESSEAL® prefers to supply both the seal and the system. In addition the company will suggest suitable barrier or buffer fluids for most applications, based on extensive field experience.

AESSEAL® accepts no responsibility for any problems associated with system design, installation, operation, or the use of an unsuitable barrier or buffer fluid, where the fluid, seal or any part of the system have not been specified and/or supplied by AESSEAL®

THIS DOCUMENT IS DESIGNED TO PROVIDE DIMENSIONAL INFORMATION AND AN INDICATION OF AVAILABILITY. FOR FURTHER INFORMATION AND SAFE OPERATING LIMITS CONTACT OUR TECHNICAL SPECIALISTS AT THE LOCATIONS BELOW.

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INVESTOR IN PEOPLE

USE DOUBLE MECHANICAL SEALS WITH HAZARDOUS PRODUCTS. **ALWAYS TAKE SAFETY** PRECAUTIONS:

- GUARD YOUR EQUIPMENT
- WEAR PROTECTIVE CLOTHING



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