

Thomson

OPTI-LOAD® PXC EPDM



Peroxide-Cured EPDM gasket with greater temperature and chemical resistance. Molded with integral sealing rings for greater seal-ability.

FEATURES / BENEFITS

- Raised sealing rings reduce the seating area of the gasket, lowering the required load to achieve a seal.
- Sealing rings also help maintain the seal during thermal and pressure cycling.
- Peroxide-Cured EPDM has greater temperature, chemical and aging resistance compared with sulfur cured EPDM.
- Very good resistance to mild caustics, hot water and low pressure steam.
- Identification tab on outside of gasket allows operator to verify size and material when in service.

TYPICAL APPLICATIONS

- Non-critical service in Chlor-Alkali industry.
- Hot water, low pressure Steam, Dilute Alkalis, brake fluid.

SPECIFICATIONS

Construction:

High Performance Peroxide-Cured EPDM

Colour:

Black

Temperatures:

Minimum: -40°F (-40°C)

Intermittent: +300°F (+149°C)

Durometer: 65 Shore A +/- 5%

Max Pressure:

150 psi (10 bar)

* See reverse for recommended bolt torque values and other technical data.

TECHNICAL DATA - OPTI-LOAD® PXC EPDM

| Physical Properties | | | | |
|---------------------|-----------------------------|-------------|--|--|
| TEST METHOD | TYPICAL PHYSICAL PROPERTIES | | | |
| ASTM D412 | Elongation: % Tensile: psi | 350 1450 | | |

Bolt Torque Values for Thomson OPTI-LOAD® Gaskets on ASME B16.5 Flat Face Flanges

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|---------------|--|-----------------------|---|--------------------------------------|-----|--|--|
| NPS (IN) | NO. OF BOLTS | SIZE OF BOLTS (IN) | MIN. SUGGESTED TORQUE (FT. LBS.) | PREFERRED TORQUE RANGE (FT. LBS.) | | | |
| | | | | MIN | MAX | | |
| 0.5 | 4 | 0.50 | 5 | 9 | 19 | | |
| 0.75 | 4 | 0.50 | 6 | 12 | 23 | | |
| 1 | 4 | 0.50 | 7 | 14 | 28 | | |
| 1.25 | 4 | 0.50 | 8 | 16 | 32 | | |
| 1.5 | 4 | 0.50 | 10 | 19 | 37 | | |
| 2 | 4 | 0.63 | 17 | 33 | 66 | | |
| 2.5 | 4 | 0.63 | 23 | 45 | 90 | | |
| 3 | 4 | 0.63 | 25 | 49 | 97 | | |
| 3.5 | 8 | 0.63 | 15 | 30 | 60 | | |
| 4 | 8 | 0.63 | 17 | 33 | 66 | | |
| 5 | 8 | 0.75 | 21 | 41 | 82 | | |
| 6 | 8 | 0.75 | 23 | 46 | 92 | | |
| 8 | 8 | 0.75 | 33 | 66 | 132 | | |
| 10 | 12 | 0.88 | 32 | 64 | 128 | | |
| 12 | 12 | 0.88 | 47 | 93 | 186 | | |
| 14 | 12 | 1.00 | 67 | 134 | 268 | | |
| 16 | 16 | 1.00 | 60 | 120 | 241 | | |
| 18 | 16 | 1.13 | 66 | 132 | 264 | | |
| 20 | 20 | 1.13 | 62 | 124 | 249 | | |
| 24 | 20 | 1.25 | 87 | 173 | 347 | | |

NOTES

This is a general guide and should not be the sole means of selecting or rejecting this material. Consult A.R. Thomson Group Inc. when approaching maximum pressure or temperature.

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